

MeyGen Phase 1A Lessons Learnt - Operations Phase

12th May 2022 Andy Baldock Director, Baldock Energy





Introduction

- Latest Lessons from MeyGen 1A
- Knowledge sharing per DECC/BEIS grant and CES/SE expectations
- Focus on Operations Phase
- Assist the whole industry
- Not a critique of MeyGen or partners!
- Photographs courtesy of MeyGen
- On behalf of CES/SE (as FTA) & MeyGen



Report for the Department for Business Energy and Industrial Strategy (BEIS)

Lessons Learnt from MeyGen Phase 1A Part 2/3: Construction Phase



'Siem Daya' undertaking cable works at the MeyGen site

May 2018



Technical Advisor Perspective: Lessons Learnt to date

- This presentation is an update to that at All Energy 2016, 2017, 2018 & 2019
- Previous reports published via Wave and Tidal Knowledge Network
- Links below for post conference
 - As always, details are important

EIA Non-technical summary

http://www.waveandtidalknowledgenetwork.com/ItemDetails.aspx?id=34049# Lessons Learned Reports:

<u>Lessons-Learnt-from-MeyGen-Phase-1a-Part-2-of-3-Design-Phase.pdf (catapult.org.uk)</u> <u>MeyGen Lessons Learnt Full Report.pdf (stackpathcdn.com)</u>



Technical Advisor Perspective: Health, Safety & Environment

- <u>General lessons:</u>
- Minimise crew transfers and mobilisation / demobilisation
- Use vessel crane to lift turbine
- Not having cable tails on deck
- Production line approach same people repeating tasks
- Review the design phase lessons
- In Oct 2021, there was a failure of a vessel crane wire at 150t
 - RIDDOR reportable, no risk to life but showed why have stringent procedures



Technical Adviser Perspective: Operational Phase Data (1)



> 50% of all global MEC GWh. Long-term CF: 36%.

Availability:

2018: 1-off serial QA fault on TTG1-3 & initial design fault on TTG4. 2019-Q3 2020: Averaged 90% availability on TTG1-3, with most downtime due to converter and network issues not turbine issues. Q4 2020-Q1 2022: 2 turbines removed for repair and early PM - 1st due to be installed, 2nd due to be installed in Q1 2023. AR1500 reinstalled in March 2022.



Technical Adviser Perspective: Operational Phase Data (2)



> 50% of all global MEC GWh. Long-term CF: 36%.

Availability for TTG3 (chart):

- Losses include forced outages
 from metocean conditions
 exceeding operating limits
 (typically waves), grid outages &
 grid faults, nuisance trips,
 planned maintenance, and
 turbine faults.
- Planned ramp met/exceeded and in 2021 switched to seasonal forecast based on experience of metocean conditions.

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Technical Adviser Perspective: Operational Lessons (1)

- <u>Faults:</u> Minor fault can cause major downtime. Designing to Standards and ensuring QA/QC at all construction stages will minimise the chances of such faults.
- <u>Insurance:</u> Challenging 'niche' market. Working on two related TIGER projects, one with ASN related to gaining more confidence in offshore cable stability.
- <u>Wet-mate connectors</u> far easier and cheaper to handle:
 - AR1500 designed from scratch with wet-mate
 - AHH turbines planned to be retrofitted (1st in Q1 2023)
- Devil is always in <u>the detail</u>, e.g. Parasitic electrical loads – like turning your TV off!
 - Removing during slack tides could save £1m in lifetime...





Technical Adviser Perspective: Operational Lessons (2)

- <u>Planned Maintenance</u>: Lots of lessons from 1st major planned maintenance.
 - Reviewing options to extend PM interval significantly.
- <u>Environmental monitoring</u>: Bird observation studies using video cameras identified a bird swimming under a nacelle while the turbine was at rated power:
 - Rotor RPML
 - Flow speed at the nacelle:
 - Generator power:
 - New NERC platform
 - New Gemini sonar





Thank you for listening – get in touch with any questions Andy Baldock

- P: +44 (0)7789 922 419
- E: <u>andy@baldockenergy.co.uk</u>
- LinkedIn: linkedin.com/in/andybaldock

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